

# ARM SUPPORT



# MATERIALS

- A** PVC tube (250mm)
- B** Fomix (4mm thick)
- C** Bolts and nuts
- D** Rivets
- E** Steel tube (18mm)
- F** Steel Platen (4mm thick)
- G** Bike Stem
- H** Lariat and velcro (1")
- I** Barrette
- J** Levelers
- K** Contact cement

# HOW TO FABRICATE

- 1** Measure the child's arm and cut the PVC tube accordingly (the range should be from 15cm to 25cm depending on the child).
- 2** Cut the PVC tube in half and polish the edges.
- 3** Drill 6 holes on each PVC piece, as can be seen on the image (2 on the center and 4 on the edges).
- 4** Cut the Fomix (28cmx14-17cm) and glue it to the PVC pieces with contact cement.
- 5** Cut 4 pieces of lariat (22cm), 4 pieces of soft velcro and 4 pieces of hard velcro (7.5cm), and sew the velcro to one end of the lariat. Sew the soft velcro first and then the hard velcro.
- 6** Rivet the pieces of lariat and velcro to each PVC piece.
- 7** Cut 4 pieces of lariat (10cm) and put them together with the barrettes. Rivet the lariat and barrettes to the PVC pieces.
- 8** Cut a small piece of platen (7.5cmx2.54cm) and drill two holes in the center (same position as PVC center holes).
- 9** Cut a small piece of steel tube (22cm) and weld it to the center of the platen.
- 10** Put together the PVC, platen and tube with bolts and nuts.
- 11** Drill a hole on the side of the bike stem and weld a nut (the nut should fit the leveler).
- 12** Make the bike stem center hole bigger, to fit the steel tube.
- 13** Insert the steel tube into the bike stem and screw in the leveler.
- 14** Fit the arm support to the gait trainer.