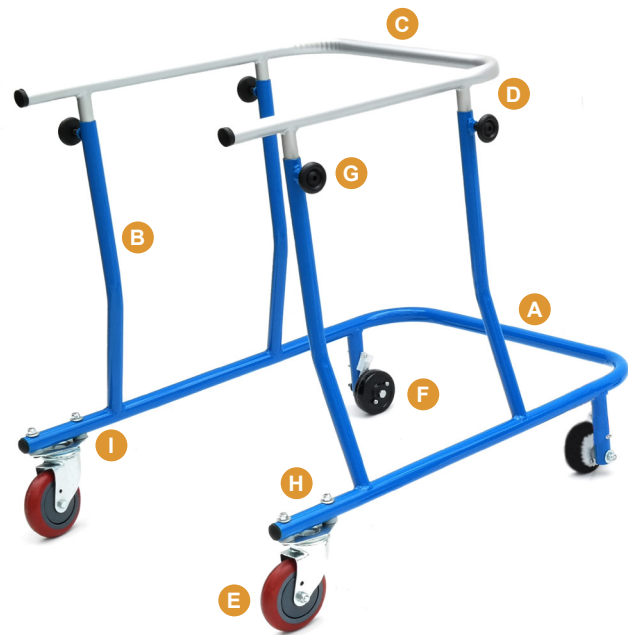


GAIT TRAINER



MATERIALS

- A Steel Tube (1")
- B Steel Tube (7/8")
- C Aluminum Tube (23.4mm)
- D Aluminum Tube (19.1mm)
- E 4" Casters
- F 3" Wheels
- G Levelers & Nuts
- H Nuts & Bolts
- I Washers

HOW TO FABRICATE

- 1 Before fabricating the gait trainer, download the gait trainer drawings which contains the measurements for each piece, for the small, medium and large gait trainer models.
- 2 Cut the upper "C" aluminum tube (23.4mm) and bend it according to the gait trainer drawing dimensions.
- 3 Cut the 4 aluminum tube legs (19.1mm) and weld them to the upper "C".
- 4 Cut the lower "C" steel tube (1") and bend it according to the gait trainer drawings.
- 5 Make two holes on each end of the lower "C" for the front 4" casters.
- 6 Cut the 4 steel tube legs (7/8"), bend them and make the appropriate holes for the levelers according to the gait trainer drawing specifics.
- 7 Weld the leveler nuts to the holes of the steel tube legs. Weld the steel tube legs to the lower "C".
- 8 Cut the 2 steel tube back legs and make the appropriate holes to fit the back 3" wheels according to the gait trainer drawing specifics.
- 9 Weld the steel tube legs to the back end of the lower "C".
- 10 Put the upper and lower "C's" together.
- 11 Add the levelers, front casters and back wheels.